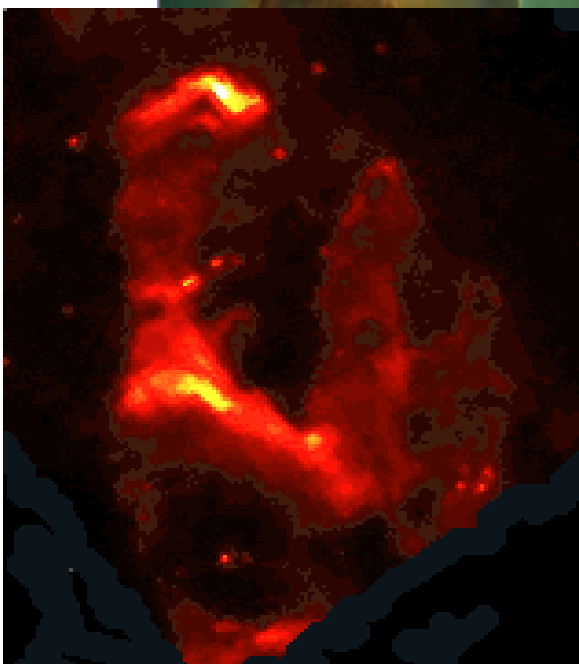
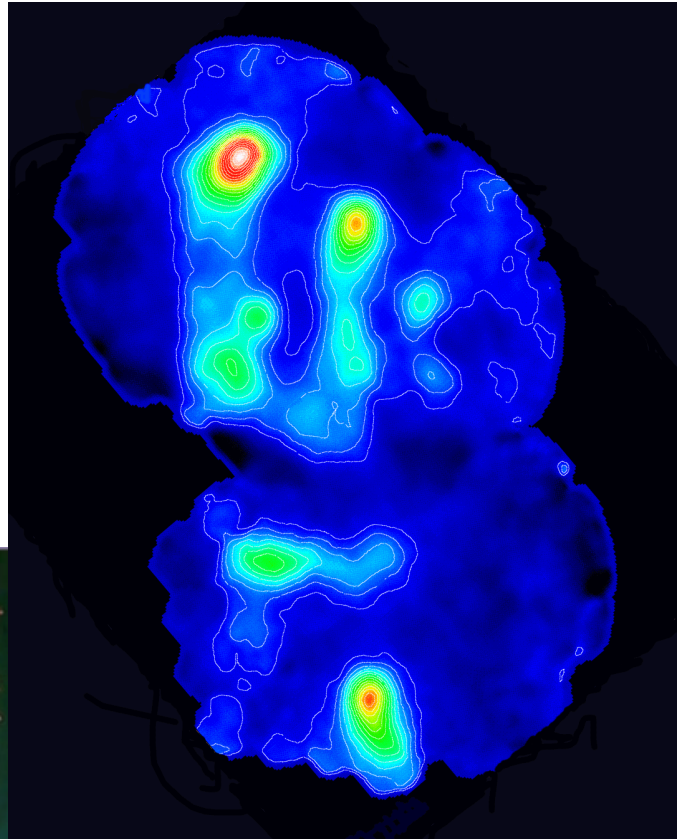


SPIRE

A Bolometer Instrument
for FIRST

February 1998



Part I
Scientific and
Technical Plan